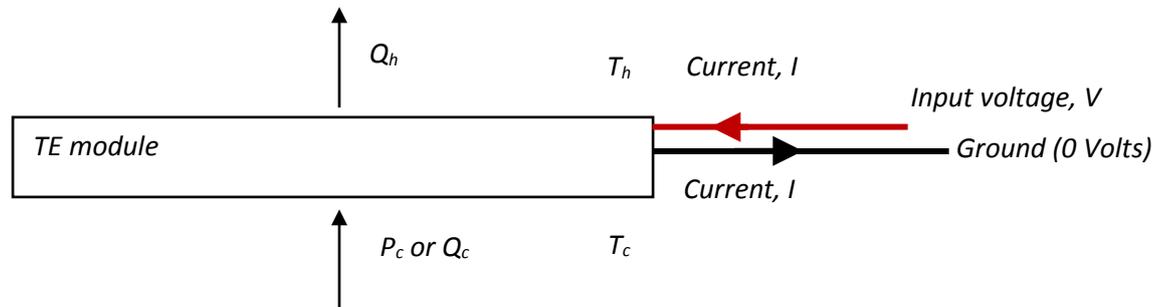


# Definition of terms for Thermoelectric cooler modules



**Figure 1:** TEC diagram

A diagram of a thermoelectric cooler (TEC) is shown in Figure 1. The following terms are used:

$T_h$  : module (not system) hot side temperature

$T_c$  : module (not system) cold side temperature

$\Delta T = T_h - T_c$  : temperature difference across the module

$P_c$  or  $Q_c$  : Heat flow pumped into the module at the cold side, also described as heat removed in some datasheets.

$Q_h$  : Heat flow pumped out of the module at the hot side, also described as waste heat on some datasheets.

$V$  : Voltage applied to the module

$I$  : Current applied to the module

$COP$  : Coefficient of performance. This is defined for cooling applications as the cooling power divided by the electrical power,  $P_c/IV$ .

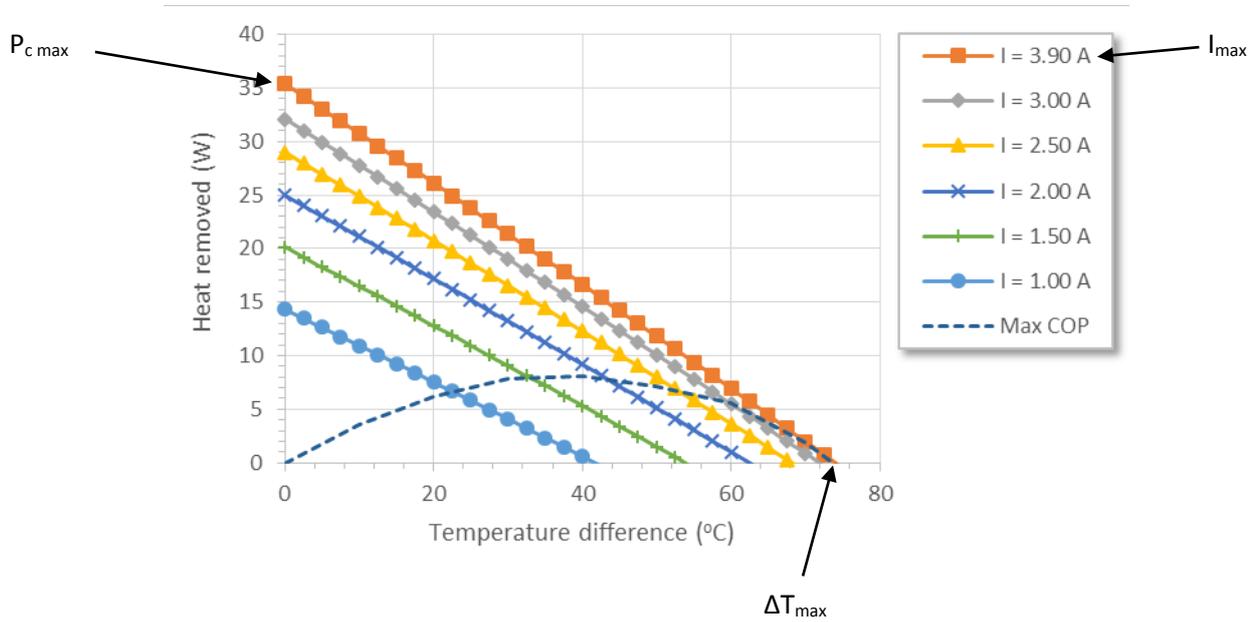
Using these terms, several special cases of these terms can be defined. These are also illustrated graphically in Figure 2 for an example module.

$\Delta T_{max}$  : The maximum temperature difference that the module can generate across itself. This occurs with zero heat flow into the cold side ( $P_c = 0$ ) and at a current  $I = I_{max}$ .

$I_{max}$  : The current at which the maximum temperature difference occurs.

$P_{c\ max}$  : The maximum heat flow that the module can pump into the cold side (maximum value of  $P_c$  or  $Q_c$ ) at a current of  $I_{max}$ , which occurs at zero temperature difference across the module ( $\Delta T = 0$ ).

## Heat flow



**Figure 2:** Heat removed ( $P_c$ ) vs Temperature difference for an example module.